

**A1**

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DIMENSIONS IN MILLIMETRES. DRAWING TO B.S. 8888 THREADS TO B.S.3643 PT2(MEL110) REMOVE ALL BURRS.

FIRST ANGLE PROJECTION

**DO NOT SCALE**

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**DISC PART NUMBERS:**

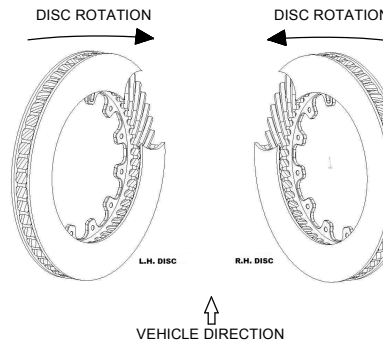
CP5772-104 RH AS SHOWN  
 CP5772-105 LH OPPOSITE

THIS IS A 48 VANES DISC OF MASS 8.56Kg

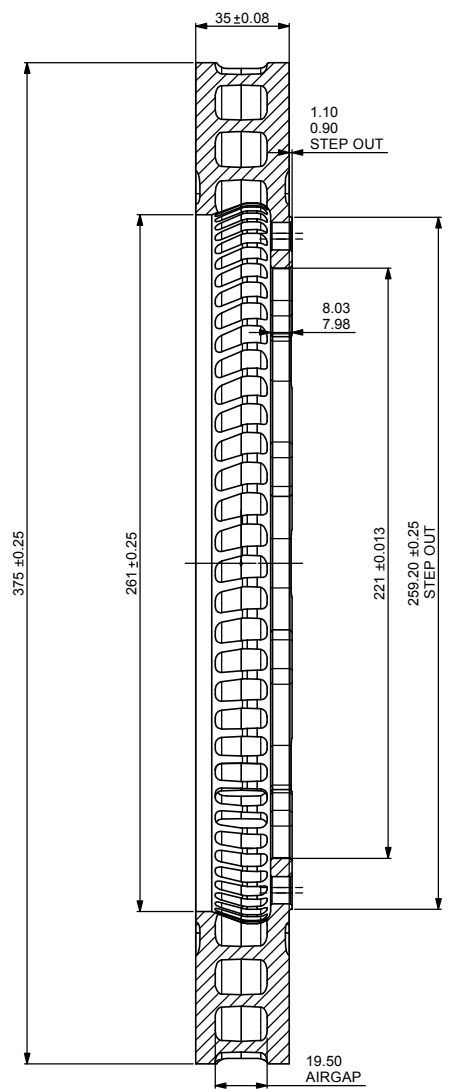
THIS DISC WAS DESIGNED TO WORK WITH A D55.4 DEPTH PAD.

FOR DISC MOUNTING TECHNIQUES, BEDDING PROCEDURE AND DISC COOLING RECOMMENDATIONS SEE AP RACING BRAKE DISC CATALOGUE.

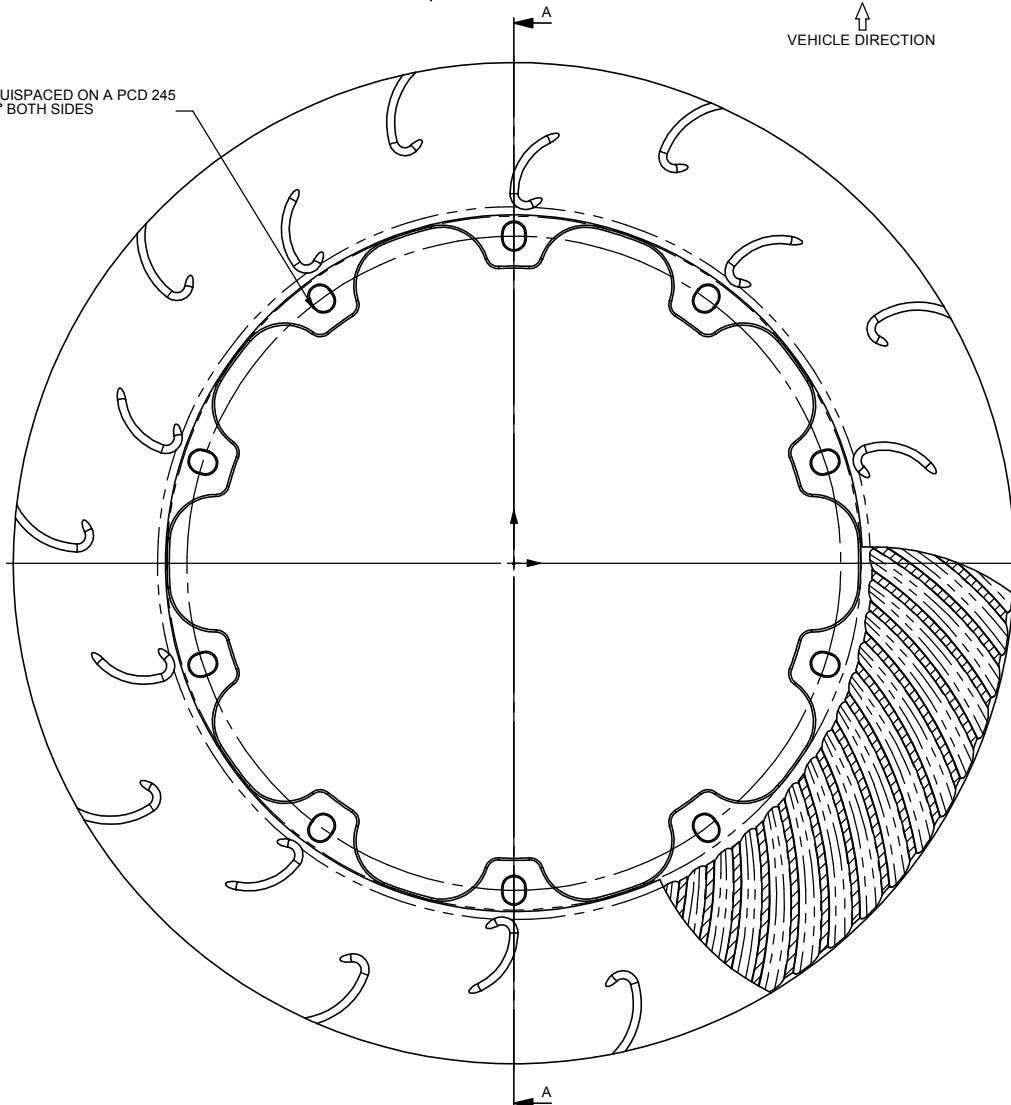
**DISC INSTALLATION**



DISC ROTATION (Left arrow)



10 SLOTS EQUISPACED ON A PCD 245 CHMF 0.5x45° BOTH SIDES



MANUFACTURING DRAWING					
Issue	Alterations			Zone	Initials
	Date & No.	Particulars			
1	06/01/02 B3524	FIRST ISSUE			GM
2	16/05/06 B4460	CONVERTED TO TWIN TURNING			SAT

<b>MAX SURFACE FINISH:</b>	
BY ANY METHOD	= √ 3.2 μm (Ra)
ON MACHINED SURFACES	= √ 3.2 μm (Ra)
WITHOUT MATERIAL REMOVAL	= √ 3.2 μm (Ra)
<b>UNLESS OTHERWISE STATED:</b>	
DIMENSIONAL TOLERANCE	= ± 0.25
ANGULAR TOLERANCE	= ± 0°30'
SCALE 1:2	SHEET 1 OF 1
MATERIAL	CAST IRON
MATERIAL SPECIFICATION(S) APRM0001	
TREATMENT REFER TO MIS0075	
DRAWN	Steve Thomas
APPROVED	
DERIVED FROM	
TITLE Ø375.00 x 35.00 VENTILATED DISC	
PART NO.	CP5772-104/105RA
DRG NO.	cp5772-104-5cd
Iss'	2

A-A (1:1)