

A1 INSTALLATION DRAWING

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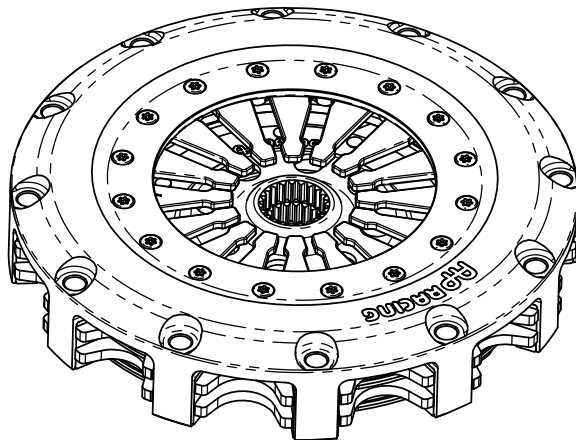


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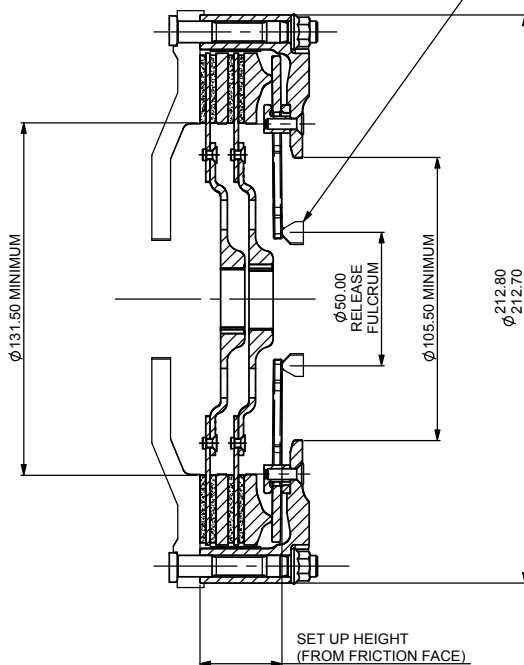
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CP8372, Ø184mm (7.25") CERAMETALLIC CLUTCH ASSEMBLY



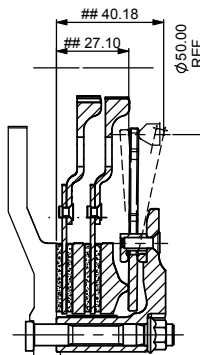
RECOMMENDED RELEASE BEARING :-

STEEL CAGED, ROUND NOSED BALL TYPE BEARING TO BE FREE OF SPRING FINGERS WHEN CLUTCH IS FULLY ENGAGED.
CP3457-1 STANDARD RELEASE BEARING (OUTER RACE ROTATES)
CP3457-11 HIGH SPEED RELEASE BEARING (INNER RACE ROTATES)



TO ENSURE ADEQUATE RELEASE TRAVEL AND CLUTCH LIFE THESE LIMITS HAVE BEEN CALCULATED USING AN ADDITIONAL 20% RELEASE TRAVEL AND 50% MORE WEAR IN THAN SPECIFIED.

THESE FIGURES COVER THE FULL RANGE OF CLUTCHES IN THE CP8372 FAMILY.



BEARING POSITION

RELEASE TRAVEL TO BE LIMITED TO 5.50mm MAXIMUM

CP8372 CLUTCH FAMILY

MAXIMUM DYNAMIC TORQUE CAPACITY						
(Nm)	711	785	1016	475	559	735
(ft.lb)	524	579	748	350	411	542
RELEASE LOAD						
Max. Peak Worn (N)	4150	4450	5500	4150	4450	5500
At Travel (N)	2950	3750	4350	2950	3750	4350
WEAR IN (See Note)						
	1.25	1.25	1.25	1.50	1.50	1.50
Set Up Height New						
	32.06	31.80	31.35	31.07	31.49	31.74
	29.90	29.76	29.20	29.31	29.82	29.98
Set Up Height Worn - MAX						
	37.29	37.03	36.58	36.91	37.33	37.50
(Set Up Height is calculated from the flywheel friction face.)						
Release Ratio						
	4.13	4.13	4.13	3.30	3.30	3.30
Estimated Assembly Mass (Inc. 4 paddel driven plate) = 3.63 Kg						
Estimated Assembly Inertia (Inc. 4 paddle driven plate) = 0.02151 Kgm ²						
Estimated Driven Plate Inertia (4 paddle driven plate) = 0.003929 Kgm ²						

PERFORMANCE SUFFIX	OE	CE	TE	OH	CH	TH
For Reference						
Diaphragm Spring Rate	ORA	CRV	TGY	ORA	CRV	TGY
Clutch Ratio	EHR	EHR	EHR	HIR	HIR	HIR

MATERIAL SUFFIX	DRIVE PLATE MATERIAL	DRIVE PLATE THICKNESS
81	CERAMETALLIC	6.00mm

FLYWHEEL TYPE		
	SUFFIX	COMMENTS
FLAT FLYWHEEL	FF	FOR INSTALLATION DATA SEE SHEET 2
STEPPED FLYWHEEL	SF	FOR INSTALLATION DATA SEE SHEET 2

Sample AP Racing Part No. **CP8372-CH81-SF**

WEAR IN	
THIS CLUTCH HAS BEEN DESIGNED FOR THE WEAR IN INDICATED ABOVE,	
DRIVEN PLATE THICKNESS NEW: 6.00mm Nominal	
DRIVEN PLATE THICKNESS WORN (for 1.25 wear in (EHR)) : 5.31mm Minimum	
DRIVEN PLATE THICKNESS WORN (for 1.75 wear in (HIR)) : 5.06 mm Minimum	
FOR DRIVEN PLATE DETAILS SEE SHEET 3	

ISSUE NO.	Alterations			Zone	Initials
	Date & No.	Particulars			
1	14/07/08 C3449	FIRST ISSUE		#	JG
2	11/12/09	RELEASE LOAD UNIT CORRECTION - SHEET 1		#	JG
3	17/02/10 C3821	NESTED TYPE DRIVEN PLATES (SHEET 3) 27.90 WAS 25.90 7.25 WAS 5.25		#	JG
4	10/06/10	WEIGHT AND INERTIA CORRECTION		#	JG
5	29/03/11 C4016	'TH', 'CH' & 'OH' SPECS. WEAR-IN WAS 1.75		#	JG
6	12/04/11	RELEASE BEARING NUMBERS CP3457-1 WAS -2 CP3457-11 WAS -6		#	JG

SCALE 1:1 SHEET 1 OF 3

DRAWN: Jeremy Govan

APPROVED:

DERIVED FROM: cp8032cd / cp8182cd

TITLE
Ø184mm (7.25") TWIN PLATE
CLUTCH INSTALLATION

DRG NO. CP8372CD

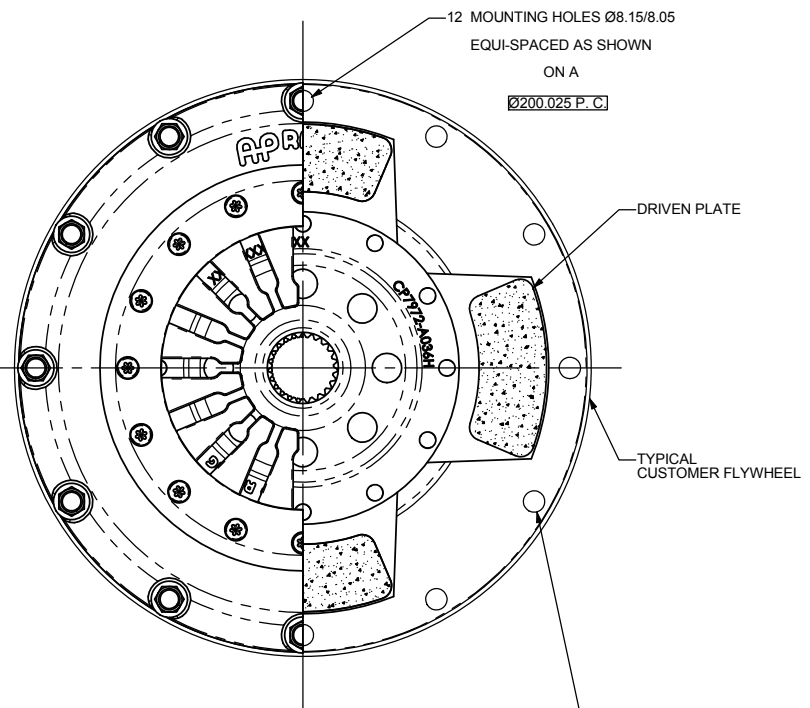
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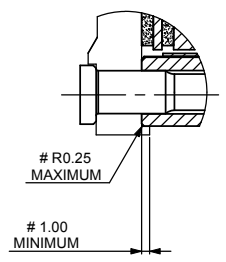
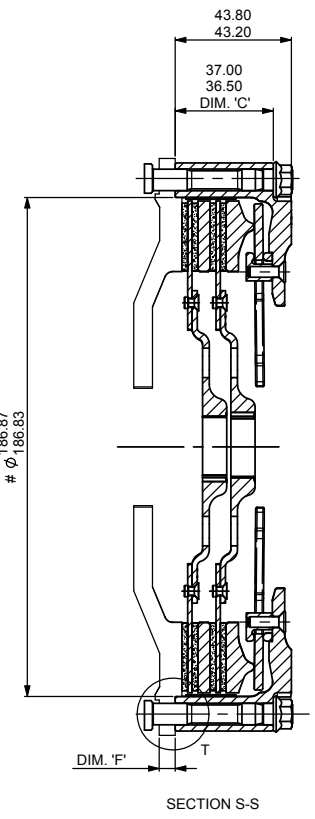
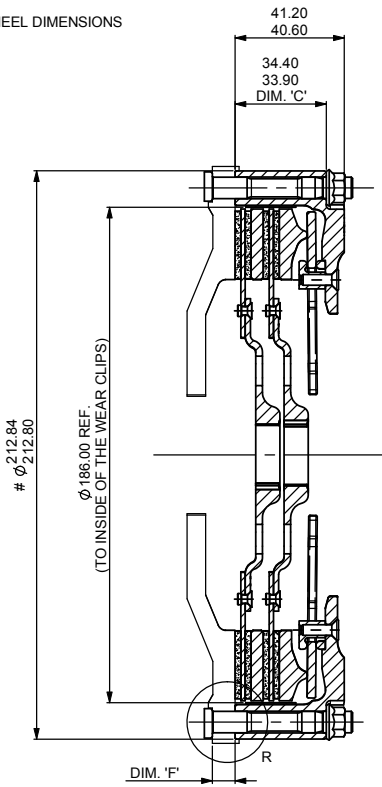
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(RECOMMENDED FOR CP4702 STUDS)
 # 12 STUD MOUNTING HOLES
 Ø8.020/8.005
 EQUI-SPACED ON A
 Ø200.025 P.C.

FLYWHEEL DIMENSIONS



DETAIL R
SCALE 2 : 1

RECOMMENDED CLUTCH MOUNTING :
 (FOR ALL TYPES OF ASSEMBLY)
 M8 x 1.0, CP4702 FAMILY STUD AND
 K-LOCK NUT.
 TIGHTENING TORQUE : 19Nm (14 ft.lb)

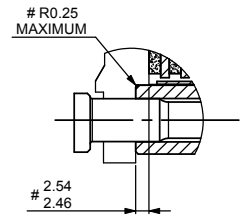
LENGTH OF STUD REQUIRED TO BE
 CALCULATED THUS :

STUD LENGTH =
 DIMENSIONS 'C' + 'F' + NUT

THIS CALCULATED LENGTH TO BE ROUNDED
 UP TO THE NEXT AVAILABLE STANDARD STUD
 LENGTH.

SUGGESTED FLYWHEEL MATERIAL:

0.35/0.45% CARBON STEEL, BRINELL 200 MIN. OR
 SUITABLE MATERIAL FOR HIGH RPM.
 FRICTION FACE TO BE FINE TURNED AND GROUND
 SMOOTH AND FLAT. RUNOUT AT R77.2, ≤0.08
 WHEN ASSEMBLED TO CRANKSHAFT.



DETAIL T
SCALE 2 : 1

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SCALE 1:1	SHEET 2 OF 3
DRAWN	Jeremy Govan
APPROVED	
DERIVED FROM	cp7861 / cp7382
TITLE	
Ø184mm (7.25") TWIN PLATE CLUTCH INSTALLATION	
DRG NO.	cp8372cd

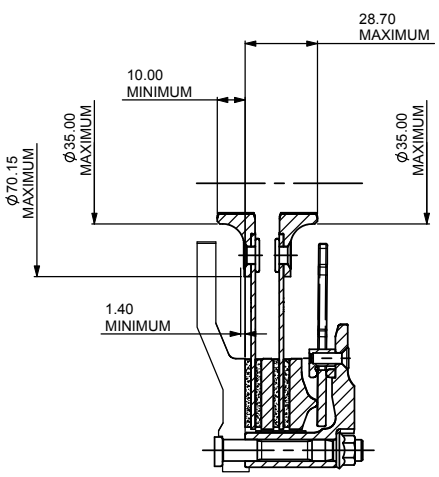
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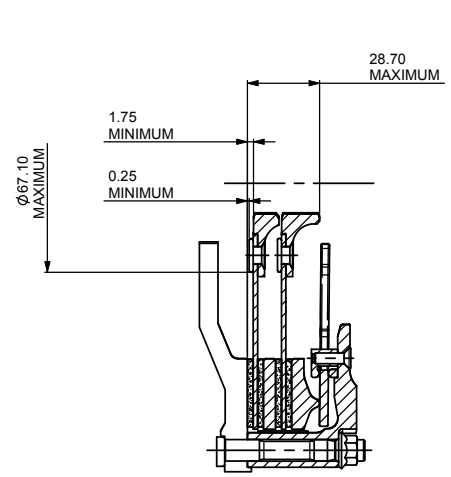


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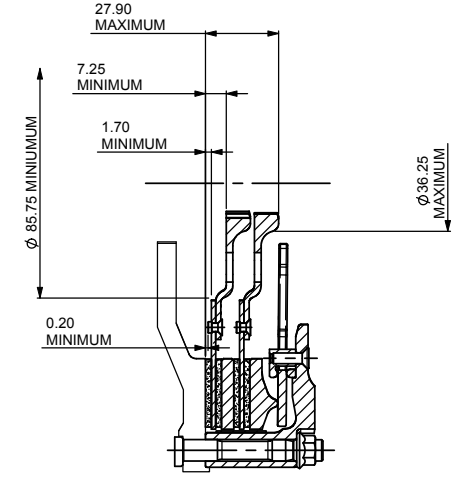
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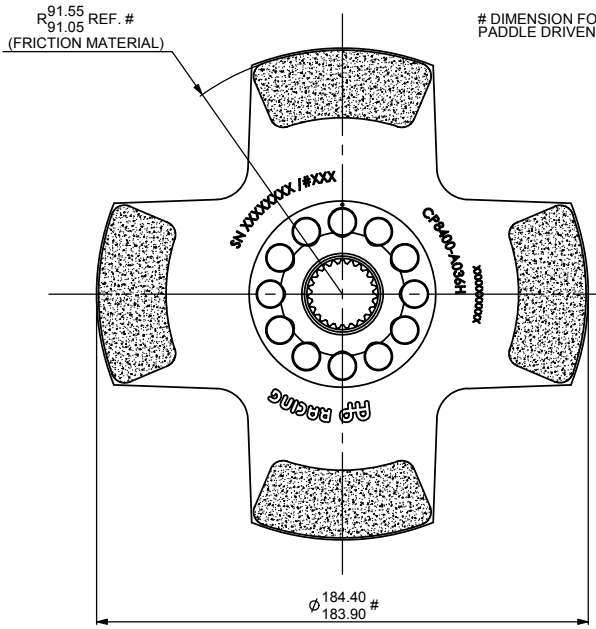
SECTION V-V



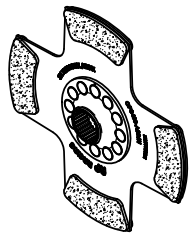
SECTION W-W



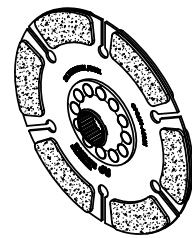
NESTED DRIVEN PLATES



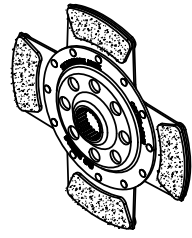
DIMENSION FOR 4 AND 6 PADDLE DRIVEN PLATES



4 PADDLE DRIVEN PLATES (1:2 SCALE)



6 PADDLE DRIVEN PLATES (1:2 SCALE)



NESTED TYPE DRIVEN PLATES (1:2 SCALE)

BACK TO BACK TYPE		DRIVEN PLATE DETAILS			NESTED TYPE			
PART NUMBER (4 PADDLE)	NUMBER REQUIRED	SPLINE	PART NUMBER	NUMBER REQUIRED	SPLINE	PART NUMBER	NUMBER REQUIRED	
CP8401-A036H	2	1.00" x 23T	CP8401-A036H	1	1.00" x 23T	CP7972-A036H	2	1.00" x 23T
CP8401-A029	2	7/8 x 20T	CP8401-G036H	1	1.00" x 23T			
CP8401-A008	2	29 x 10T						
6 PADDLE								
CP8601-A036H	2	1.00" x 23T	CP8601-A036H	1	1.00" x 23T			
			CP8601-G036H	1	1.00" x 23T			

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 DRAWN: Jeremy Govan
 APPROVED:
 DERIVED FROM: cp7861 / cp7382
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 DRG NO.: cp8372cd