

AP Racing is the world's most successful Brake and Clutch supplier to the Motorsport market, providing systems to every F1 championship winner for the past 50 years. AP Racing is also a leading supplier of Brake and Clutch systems to the high-performance automotive OEM and aftermarket.



## CMM Programmer / Inspector

**Department:- Inspection (Quality)**

**Role:- This core role of the business supports AP Racing's new programmes, by supporting the introduction of new parts from the quality perspective. With an extended remit to be part of the new project team. The successful applicant will work closely with the stakeholders of the business and ensure milestones are met. With a heavy emphasis on measuring parts, checking ISIRs, working with suppliers and building PPAP data and submission information for projects.**

### **Key Responsibilities:-**

- To support the head of department with the responsibility, workload, aims and vision of the department.
- To deputise for colleagues as appropriate in the functional area as and when necessary.
- General inspection duties as designated by principal inspector as detailed on a PIR (Product inspection request).
- To follow requirements specified in product inspection request (PIR).
- Verification of suppliers ISIR, this may include dimensional, material or other process allied to the part.
- Liaise with engineering on drawing/ product issues.
- Liaise with SQA on any supplier related issues ie none conforming product, supplier ISIR's.
- Liaise with quality engineer on any product related issues.
- Create ISIR documentation against engineering drawings for PSW/ PPAP.
- Program either of the 2 CMM's within the inspection department on the full range of AP Racing parts (Calypso or Modus Software preferred).
- To follow specific TS16949 requirements laid down in the company manual when measuring products for OE customers.
- To follow specific ISO9001:2000 requirements laid down in the company manual when measuring products for the aftermarket.
- To attend meetings (on-site or off-site) with suppliers and customers as necessary.
- To embrace new technology including new software whenever required by the business.
- To assist other areas of the business as required with quality/ measurement issues.
- To participate in FMEA activities as necessary.
- To participate in gauge RnR studies.
- To attend training courses as required.
- Complete and maintain accurate, timely documentation and records as required by the business.
- Maintain the required standards of housekeeping.
- Support other teams and functions as required by the business.
- Undertake self-development activities as required by the business.
- Undertake any other tasks or duties as required by any Director or relevant level authority within the business.
- Contribute to the continuous improvement of processes and practices operated by the Company.

### **Personnel Specification:-**

- Degree – HNC / HND, Apprentice served or 5+ Years' experience preferred but not necessary

**To be considered for an exciting role, please contact [HR@apracings.co.uk](mailto:HR@apracings.co.uk) with CV and salary details.**

**Strictly no agencies please**

